



GAI-TRONICS® CORPORATION
A HUBBELL COMPANY

Transformer Harness Assembly Replacement Kit

Model 61504-029

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General Information

This kit is for use on the Model 478-002 CPII/ESII Desktop Subset.

Installation

Removing the Old Harness Assembly

1. Remove the 4 screws securing the housing to the bottom panel.
2. Hinge the housing forward to access the interior of the telephone. Locate the post header on the PCBA marked J5. Disengage the connector from this post header.
3. Remove and save the hex nuts securing the transformer to the base.
4. Remove and save the 2 internal tooth lockwashers.
5. Pull the transformer off the threaded studs.

Installing the New Assembly

1. Place the new transformer over the threaded studs.
2. Place the 2 internal lockwashers over the threaded studs.
3. Secure the transformer and washers in place with the 2 hex nuts.
4. Locate the post header on the PCBA marked J5. The connector on the transformer is polarized to ensure a proper fit. Plug the connector onto the header. Ensure the connector snaps firmly into place.
5. Close the subset using the 4 screws.

Warranty

Equipment. GAI-Tronics warrants for a period of one (1) year from the date of shipment, that any GAI-Tronics equipment supplied hereunder shall be free of defects in material and workmanship, shall comply with the then-current product specifications and product literature, and if applicable, shall be fit for the purpose specified in the agreed-upon quotation or proposal document. If (a) Seller's goods prove to be defective in workmanship and/or material under normal and proper usage, or unfit for the purpose specified and agreed upon, and (b) Buyer's claim is made within the warranty period set forth above, Buyer may return such goods to GAI-Tronics' nearest depot repair facility, freight prepaid, at which time they will be repaired or replaced, at Seller's option, without charge to Buyer. Repair or replacement shall be Buyer's sole and exclusive remedy. The warranty period on any repaired or replacement equipment shall be the greater of the ninety (90) day repair warranty or one (1) year from the date the original equipment was shipped. In no event shall GAI-Tronics warranty obligations with respect to equipment exceed 100% of the total cost of the equipment supplied hereunder. Buyer may also be entitled to the manufacturer's warranty on any third-party goods supplied by GAI-Tronics hereunder. The applicability of any such third-party warranty will be determined by GAI-Tronics.

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Return Policy

If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.